

Work Order ID 71390

Thursday, June 30, 2011 11:35:24 AM

Page 1

Item ID: D350-607-141

Accept

Revision ID:

Item Name: Automatic Lid Opener Installation

Start Date: 6/30/2011 Start Qty: 1.00

Required Date: 6/30/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-141
CHG001

110

Pick Kit

0.00

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



W 1) 06 30 ①

Pick Kit ①

W 1) 06 30 ①

Work Order ID 71390

Thursday, June 30, 2011 11:35:24 AM



Item ID: D350-607-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 6/30/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/30/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-607-141								
	Location: <u>A</u>								
	PPP rev: <u>A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Paul G. 6/30/11

OK 11/06/30

11/06/30

Picklist Print

Thursday, June 30, 2011 11:35:20 AM

Page 1

Work Order ID: 71390

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/30/2011





Required Date: 6/30/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC

IPP RevB: as
IPP RevC: as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-1  Gas Spring Bracket		Manufactured	No			110	Each	26.0000	1 2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				26					
					53760			26		53760			
D3953-3  Gas Spring Stud, Lid		Manufactured	No			110	Each	30.0000	1 2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				30					
					69974			30		69974			
D3953-5  Gas Spring Stud, Base		Manufactured	No			110	Each	9.0000	1 2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				9					
					69749			9		69749			
D3953-7  Spring Spacer		Manufactured	No			110	Each	29.0000	1 2	2			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				29					
					65053			4					
					69975			25		69975			

Picklist Print

Thursday, June 30, 2011 11:35:21 AM

Work Order ID: 71390

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Page 2

4

Start Date: 6/30/2011

Required Date: 6/30/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-9
Gas Spring Washer

Manufactured No

110 Each

43.0000

4

4

Location

Loc Qty

Loc Code

ST096

43

69025

5

69973

38

110 Each

3.0000

2

2

69973

6

D3953-11
Gas Spring Spacer

Manufactured No

110 Each

3.0000

2

2

Location

Loc Qty

Loc Code

ST096

3

68232

3

110 Each

23.0000

2

2

68232

6

D3953-13
Gas Spring Spacer

Manufactured No

110 Each

23.0000

2

2

Location

Loc Qty

Loc Code

ST096

23

52761

23

110 Each

1.0000

2

2

52761

6

D3969-1
Spring (Basket Lid)

Manufactured No

110 Each

1.0000

2

2

Location

Loc Qty

Loc Code

ST272

1

52889

1

71271

6

Thursday, June 30, 2011 11:35:21 AM

Shop Packet Print

Page 2

Picklist Print

Thursday, June 30, 2011 11:35:21 AM

Work Order ID: 71390

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Page 3

4

Start Date: 6/30/2011

Required Date: 6/30/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C11A

Purchased

No

110

Each

48.0000

4

4

BOLT

Location

Loc Qty

Loc Code

ST351

8

116590

8

ST357

40

118116

40

Purchased

No

110

Each

21.0000

4

4

AN3C16A

Bolt

Location

Loc Qty

Loc Code

ST352

21

115835

21

Purchased

No

110

Each

117.0000

4

4

AN310-4

NUT

Location

Loc Qty

Loc Code

ST324

117

117872

17

118078

50

118112

50

Purchased

No

110

Each

1,165.000

8

8

MS21043-3

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1093

112314

93

118077

1000

Thursday, June 30, 2011 11:35:21 AM

Shop Packet Print

Page 3

Picklist Print

Thursday, June 30, 2011 11:35:21 AM

Work Order ID: 71390

Parent Item: D350-607-141

Parent Item Name: Automatic Lid Opener Installation

Page 4

4

Start Date: 6/30/2011

Required Date: 6/30/2011

Start Qty: 1.00

Required Qty: 1.00

MS24665-2-12

Purchased

No

110

Each

214.0000

4

4

COTTER PIN

Location

Loc Qty

Loc Code

ST308

200

118078

200

ST309

14

111499

14

110

Each

531.0000

8

8

NAS1149C0332R

Purchased

No

Washer

Location

Loc Qty

Loc Code

FP-B

15

117291

15

ST297

516

116304

55

117460

148

117887

311

118078

2

110

Each

5,182.000

4

4

NAS1149C0432R

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST297

5182

116900

418

117291

4764

Thursday, June 30, 2011 11:35:21 AM

Shop Packet Print

Page 4

6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)